**REPACK PRODUCTION CHANGEOVER SHEET**

**Product: *WHITE MOUNTAIN 4# POUCH***

Check each block below as the line is prepared for the run. Lead Operator/Supervisor is only authorized signature. By signing; you are taking full responsibility for the product.

* **Line cleared of all prior product components and fragrance**

**Pouch Specifications:**

* Pouch is blue with white green and gray
* **Pouch Machine Recipe:**
* Select program titled (4LB) on Leepack machine
* Use program # 4 on the scales
* Set speed at 30 per minute

**Case Specification:**

* Case is brown corrugated with blue print has EPSOM SALT on it

**Packing Specification:**

* 6 ct. pouches / case , packed horizontally into case
* Date code to be applied both to pouch and cases
* The four digit date code represents the date of packaging (i.e. 02-09-2009 = 0409 which means the 40th day of the year 2009
* The { EXP } means expiration which is three years ( i.e. EXP 0212 ) The 0212 means the second month of the year 2009
* 63 cases/pallet double stretch wrapped with outside pouch indicator.
* Do NOT double stack in warehouse

**Pallet Configuration:**

* 9 cases per layer, column stacked 7 high= 63 cases per pallet

Date of the run: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Signature of Lead Operator/Supervisor approving complete line set up:

**\* This form will be turned in with the Repack production paperwork and kept on file in the Repack office as per procedure\***

Verification Signature\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Rev: 00

Date: 03/30/2011